

# Flange Control Valve 8621

## with integrated positioner

### GS3 series - 1/2" to 8"

#### Pneumatic control valve for the control of neutral and aggressive fluids with integrated positioner

- Flange connection acc. to ASME B16.5 in ANSI150 or ANSI300
- Construction in match with the ASME B16.34, API RP 553, API 598, ASME B31.1 (Power Piping) and ASME B31.3 (Process Piping)
- Low energy usage due to small actuating forces for the closing element
- Fast response due to small strokes
- Controllability of high differential pressures with small actuators
- Quiet operation
- High Cv-values
- Versions acc. to NACE MR0175, ASME B31.5 (Refrigeration Piping and Heat Transfer Components), ASME B31.8 (Transmission and Distribution Piping Systems) and ASME B31.9 (Building Services Piping) on request



#### Technical data

Design	flange design acc. ASME B16.5 RF		
Nominal Sizes	1/2" - 8"	Class 150 Class 300	
Fluid Temperature	Stainless steel body Carbon steel body	-76°F up to +662°F -20°F up to +662°F	
Ambient Temperatur	-22°F up to +212°F		
Rangeability / Characteristic analog positioner digital positioner	30 : 1 40 : 1 linear / 80 : 1 equal percentage		
Leakage	Disc pair Carbon-stainless steel	Disc pair SFC	Disc pair STN 2 / STN 3
% of Kvs IEC 60534-4 EN 12266-1	< 0.0001 IV-S1 E	< 0.0005 IV-S1 F	< 0.001 IV F
Spezific leakage rate shaft and body sealing	ISO FE-BH-CC3-SSA0-t(-40°C/+350°C)-PN40-ISO 15848-1		
Marking ATEX non electric	II 2G Ex h IIC T6...T1 X Gb II 2D Ex h IIIC 85°C...530°C X Db		

#### Options and Accessories

- Metal bellows
- Positioner

\* Please consider the limitation of use of the positioner!  
 \*\* With 1/2" with reduction of less than 25%, different leakage rates possible.  
 Cvs-values see data sheet 8001.

#### Positioner

For technical information of our positioners please refer to the corresponding data sheets.

# Flange Control Valve 8621

## with integrated positioner



### Materials

stainless steel version	
Valve body	stainless steel, CF8M
Endpiece	stainless steel, CF8M
Valve stem	stainless steel 316T
Coupling ring	stainless steel 1.4581
Packing tube	stainless steel CF8M
Packing	PTFE carbon filled (spring SST 301)
Body seal	Graphite with stainless foil
Fixed disc	stainless steel coated
Sliding disc	special carbon material
	SFC-disc (max. +572°F)
	STN2-disc
	STN3-disc

carbon steel version	
Valve body	carbon steel, WCC
Endpiece	carbon steel, WCC
Valve stem	stainless steel 316Ti
Coupling ring	stainless steel 1.4581
Packing tube	stainless steel CF8M
Packing	PTFE carbon filled (spring SST 301)
Body seal	Graphite with stainless foil
Fixed disc	stainless steel coated
Sliding disc	special carbon material
	SFC-disc (max. +572°F)
	STN2-disc
	STN3-disc

For all versions	
Diaphragm casing	aluminium KTL-coated or stainless steel
Actuator springs	stainless steel
Coupling	zinc die-cast or stainless steel
Mounting parts	stainless steel

# Flange Control Valve 8621

with integrated digital positioner, Type 8049  
(also on-off valves and valves with other side-mounted positioner)



## Admissible differential pressures

(For temperatures of up to 250°F with PN-rating  
up to 100°F with ANSI-rating)

**For temperatures above 100°F:  
obey application limits!**

**Disc pair:  
Carbon - stainless steel coated /  
SFC - stainless steel coated**

Actuator Size	20 in <sup>2</sup>		40 in <sup>2</sup>		80 in <sup>2</sup>	
	65	80	44,0	58,0	44,0	65,0
Supply Pressure (psi)						
Size	maximum pressure psi		maximum pressure psi		maximum pressure psi	
1/2"	750	750	750	750	-	-
3/4"	750	750	750	750	-	-
1"	750	750	750	750	-	-
1 1/2"	750	750	750	750	-	-
2"	638	750	750	750	750	750
3"	334	421	580	696	696	696
4"	218	232	363	450	479	479
6"	102	116	189	218	232	232
8"	58	73	102	131	218	232
Spring Configuration	Code 3 (Standard)	Code 4	Code 3 (Standard)	Code 4	Code 6 (Standard)	Code 8

Standard

**Disc pair:  
STN 2 / STN 3**

Actuator size	20 in <sup>2</sup>		40 in <sup>2</sup>		80 in <sup>2</sup>	
	65	80	44	58	44	65
Supply Pressure (psi)						
Size	maximum pressure psi		maximum pressure psi		maximum pressure psi	
1/2"	750	750	750	750	-	-
3/4"	750	750	750	750	-	-
1" **	870	1088	1276 (1480)*	1276 (1480)*	1276 (1480)*	1276 (1480)*
1 1/2"	450	551	750	750	750	750
2"	261	319	450	551	750	750
3"	131	145	218	276	464	522
4"	65	87	131	160	276	334
6"	29	36	58	65	131	160
8"	-	-	-	-	-	-
Spring Configuration	Code 3 (Standard)	Code 4	Code 3 (Standard)	Code 4	Code 6 (Standard)	Code 8

Standard

## Upper limits of the pressure rating

	Pressure limits ANSI and DIN in psi	
	ANSI150	ANSI 300
P max. carbon steel	284	750
P max. stainless steel	276	719

# Flange Control Valve 8621



with integrated p/p-or i/p-positioner, Typ 8047

## Admissible differential pressures

(For temperatures of up to 250°F with PN-rating  
up to 100°F with ANSI-rating)

**For temperatures above 100°F:  
obey application limits!**

**Disc pair:  
Carbon - stainless steel coated /  
SFC - stainless steel coated**

Actuator size	20 in <sup>2</sup>		40 in <sup>2</sup>		80 in <sup>2</sup>		
	Spring range (psi)	22 to 44	26 to 55	17 to 32	22 to 39	17 to 32	22 to 39
Supply Pressure (psi)	58	73	44	58	44	65	
	maximum pressure psi		maximum pressure psi		maximum pressure psi		
Size	Control	Control	Control	Control	Control	Control	
1/2"	750	750	750	750	-	-	
3/4"	750	750	750	750	-	-	
1"	750	750	750	750	750	750	
1 1/2"	421	522	711	750	750	750	
2"	247	305	421	508	750	750	
3"	116	145	203	247	421	508	
4"	73	87	131	145	261	319	
6"	29	44	58	73	131	145	
8"	29	29	44	44	73	87	
Spring Configuration	Code 3 (Standard)	Code 4	Code 3 (Standard)	Code 4	Code 3 (Standard)	Code 4	

Standard

**Disc pair:  
STN 2 / STN 3**

Actuator Size	20 in <sup>2</sup>		40 in <sup>2</sup>		80 in <sup>2</sup>		
	Spring Range (psi)	22 to 44	26 to 55	17 to 32	22 to 39	17 to 32	22 to 39
Supply Pressure (psi)	58	73	44	58	44	65	
	maximum pressure psi		maximum pressure psi		maximum pressure psi		
Size	Control	Control	Control	Control	Control	Control	
1/2"	750	750	750	750	750	750	
3/4"	537	667	750	750	750	750	
1"	363	450	624	750	750	750	
1 1/2"	160	203	276	348	580	696	
2"	87	116	160	189	334	392	
3"	44	51	73	87	160	189	
4"	22	29	44	58	87	116	
6"	-	15	22	26	44	51	
8"	-	-	-	-	-	-	
Spring Configuration	Code 3 (Standard)	Code 4	Code 3 (Standard)	Code 4	Code 6 (Standard)	Code 8	

Standard

## Upper limits of the pressure rating

	Pressure limits ANSI and DIN in psi	
	ANSI150	ANSI 300
P max. carbon steel	284	750
P max. stainless steel	276	719

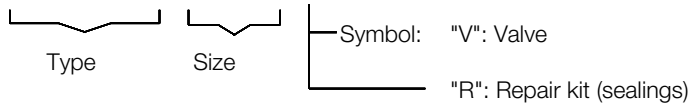
# Flange Control Valve 8621

## with integrated positioner



8	6	2	1	/													
						V	N									Z	S

1 - 5 : Please quote all 5 sections.  
6 - 12: Quote only if required.



1.	Function	2.	Body design	3.	Body material	4.	Safety function	5.	Actuator
N	Flange Control Valve with pneumatic actuator	E	GS3-flangeless design acc. ASME B16.5 ANSI 150	0	Carbon steel WCC/1.0619	0	Spring closes	6	Diaphragm actuator 19.4 in <sup>2</sup> NPT
		F	GS3-flangeless design acc. ASME B16.5 ANSI 300	1	Stainless steel CF8M/1.4408	1	Spring opens	7	Diaphragm actuator 38.8 in <sup>2</sup> NPT
								8	Diaphragm actuator 77.5 in <sup>2</sup> NPT
6.	Special version	7.	Springs	8.	Steam sealing	9.	Moved disc	10.	Fixed disc
M	To state, if further sections are quoted	-	Standard	-	PTFE-packing, self adjusting (Standard)	-	Carbon material	-	Stainless steel 1.4571 coated
						9	STN2	1	STN2 (only in combination with pos. „9“ STN2)
						S	SFC	2	STN3
11.	Kvs-Values	12.	Flow characteristic	13.	Accessories	14.	Positioner	15.	Signaling equipment
-	100 %(Stand.)	-	linear	Z	To state if further sections are quoted	-	without	-	without
A	red. up to 63 %	1	equal-%			1	p/p-positioner Type 8047	0	2 limit switches M12x1 DC 10-30V PNP
1	red. up to 40 %					3	i/p-positioner Type 8047		
B	red. up to 25 %					6	i/p-positioner type 8047 Eex ib IIC T6 with plug M12x1		
2	red. up to 16 %					8	i/p-positioner + connector M12x1		
C	red. up to 10 %					C	dig. positioner, type 8049, 4-wire		
3	red. up to 6.3 %					R	dig. positioner, type 8049, 2-wire		
4	red. up to 2.5 %					W	dig. positioner, type 8049, 2-wire, ex-version		
5	red. up to 1 %								
6	red. up to 20 %								
7	red. up to 12 %								
8	red. up to 2 %								
9	red. up to 0.4 %								
16.	Further versions								
S	Other special versions have to be quoted in letters!								

Ordering example: 8621/050VNF106M-----ZC  
GS3-Flange Control Valve Type 8621 with integrated pneumatic actuator, DN 50, flange ANSI Class 300, body material stainless steel, spring closes, actuator 38.8 in<sup>2</sup>, PTFE-packing, moving disc: carbon steel-stainless steel 1.4571 coated, flow characteristic, positioner 8049-4

### Application limitations for GS3 valves in stainless steel

These pressure must not be exceeded for GS-valves from the GS3-series made of stainless steel, even though the actuator power might allow it.

#### ANSI150

Size	Sliding unit: carbon/SFC - stainless steel, coated								Sliding unit: STN2							
	max. admissible pressures for GS3-valves in stainless steel								max. admissible pressures for GS3-valves in stainless steel							
	100°F	150°F	200°F	300°F	400°F	500°F	600°F	650°F	100°F	150°F	200°F	300°F	400°F	500°F	600°F	650°F
1/2"-4"	275	265	230	210	195	175	145	120	275	265	230	210	195	175	145	120
6"	230	230	230	210	195	175	145	120	230	230	230	210	195	170	140	120
8"	230	230	230	210	195	175	145	120	-	-	-	-	-	-	-	-

Limitation for SFC-sliding discs: 570°F

#### ANSI300

Size	Sliding unit: carbon/SFC - stainless steel, coated								Sliding unit: STN2							
	max. admissible pressures for GS3-valves in stainless steel								max. admissible pressures for GS3-valves in stainless steel							
	100°F	150°F	200°F	300°F	400°F	500°F	600°F	650°F	100°F	150°F	200°F	300°F	400°F	500°F	600°F	650°F
1/2"-4"	715	695	610	555	515	480	455	435	715	695	610	555	515	480	455	435
3"	695	695	610	555	515	480	455	435	530	530	530	500	475	385	315	275
4"	475	475	475	475	475	475	455	435	475	475	475	455	435	350	290	250
6"	230	230	230	230	230	230	230	230	230	230	230	210	195	170	140	120
8"	230	230	230	210	195	175	145	120	-	-	-	-	-	-	-	-

Limitation for SFC-sliding discs: 570°F

### Application limitations for GS3 valves in carbon steel

These pressure must not be exceeded for GS-valves from the GS3-series made of carbon steel, even though the actuator power might allow it.

#### ANSI150

Size	Sliding unit: carbon/SFC - stainless steel, coated								Sliding unit: STN2							
	max. admissible pressures for GS3-valves in carbon steel								max. admissible pressures for GS3-valves in carbon steel							
	100°F	150°F	200°F	300°F	400°F	500°F	600°F	650°F	100°F	150°F	200°F	300°F	400°F	500°F	600°F	650°F
1/2"-4"	285	280	255	225	200	175	145	120	280	275	255	225	200	175	145	120
6"	230	230	230	225	200	175	145	120	230	230	230	220	200	170	140	115
8"	230	230	230	210	195	175	145	120	-	-	-	-	-	-	-	-

Limitation for SFC-sliding discs: 570°F

#### ANSI300

Size	Sliding unit: carbon/SFC - stainless steel, coated								Sliding unit: STN2							
	max. admissible pressures for GS3-valves in carbon steel								max. admissible pressures for GS3-valves in carbon steel							
	100°F	150°F	200°F	300°F	400°F	500°F	600°F	650°F	100°F	150°F	200°F	300°F	400°F	500°F	600°F	650°F
1/2"-2"	745	745	745	725	700	670	620	580	745	745	745	725	700	670	620	580
3"	695	695	675	650	635	605	575	580	530	530	530	500	475	385	315	275
4"	475	475	475	475	475	475	475	475	475	475	475	455	435	350	290	245
6"	230	230	230	230	230	230	230	230	-	-	-	-	-	-	-	-
8"	230	230	230	210	195	175	145	120	-	-	-	-	-	-	-	-

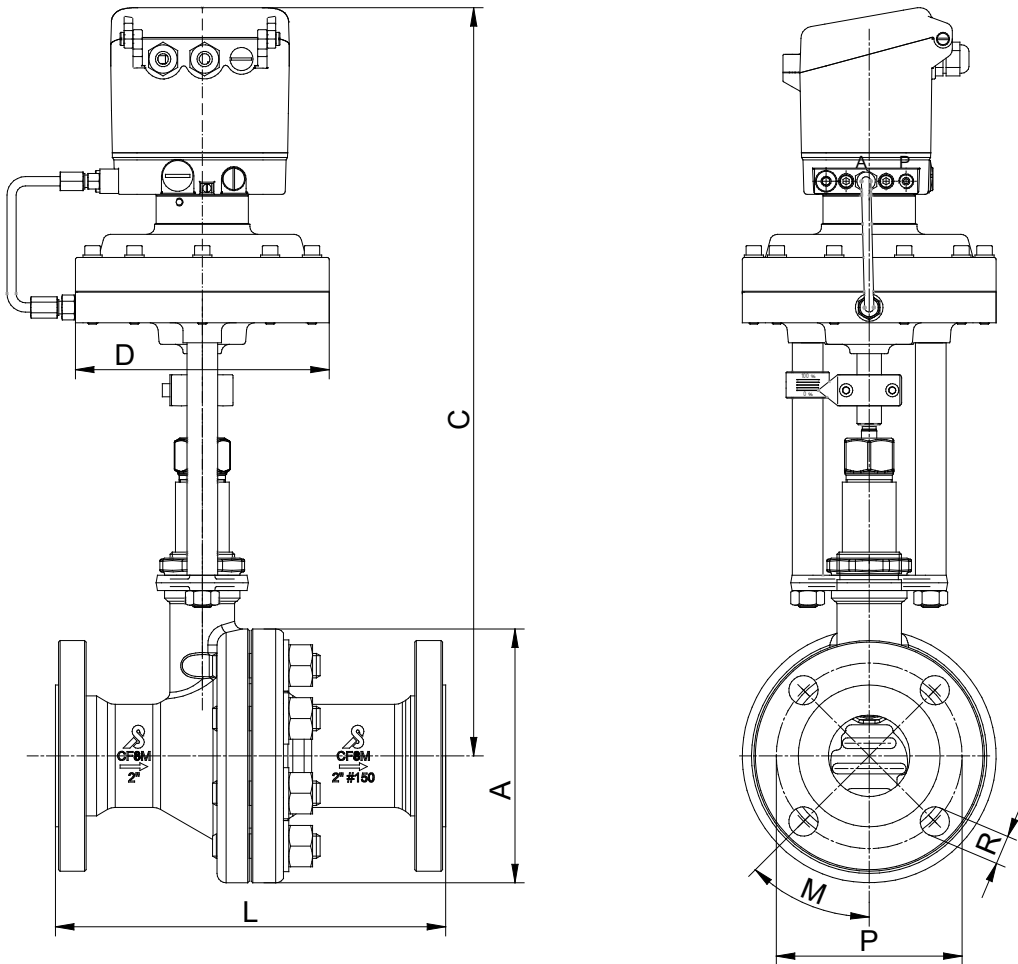
Limitation for SFC-sliding discs: 570°F

# Flange Control Valve 8621

with integrated digital positioner type 8049



## Dimensions and weights



Size	Ø A	ØC actuator size		ØD actuator size		ANSI 150							
		D125/ D250	D500	D 125	D250/ D500	P	M	numbers	L	R	weight (lbs)		
											D125	D250	D500
1/2"	3.74	18.11	20.08	6.5	8.74	2.37	45	4	7.24	0.63	22	26.9	35.1
3/4"	4.53	18.31	20.28	6.5	8.74	2.75	45	4	7.24	0.63	26	30.9	39
1"	4.92	18.5	20.47	6.5	8.74	3.13	45	4	7.24	0.63	29.3	34.2	42.3
1 1/2"	6.1	18.9	20.87	6.5	8.74	3.87	45	4	8.74	0.63	39.5	44.3	52.5
2"	6.5	19.29	21.26	6.5	8.74	4.75	45	4	10	0.75	45.9	50.7	58.9
3"	8.27	20.08	22.05	6.5	8.74	6	45	4	11.73	0.75	77.4	82.2	90.4
4"	9.76	20.47	22.44	6.5	8.74	7.5	22,5	8	13.86	0.75	105.6	110.5	118.6
6"	12.6	21.65	23.62	6.5	8.74	9.5	22,5	8	17.99	0.87	175	179.9	188.1
8"	14.96	21.5	22.44	6.5	8.74	11.77	15	12	21.38	1	288.8	295.4	304.2

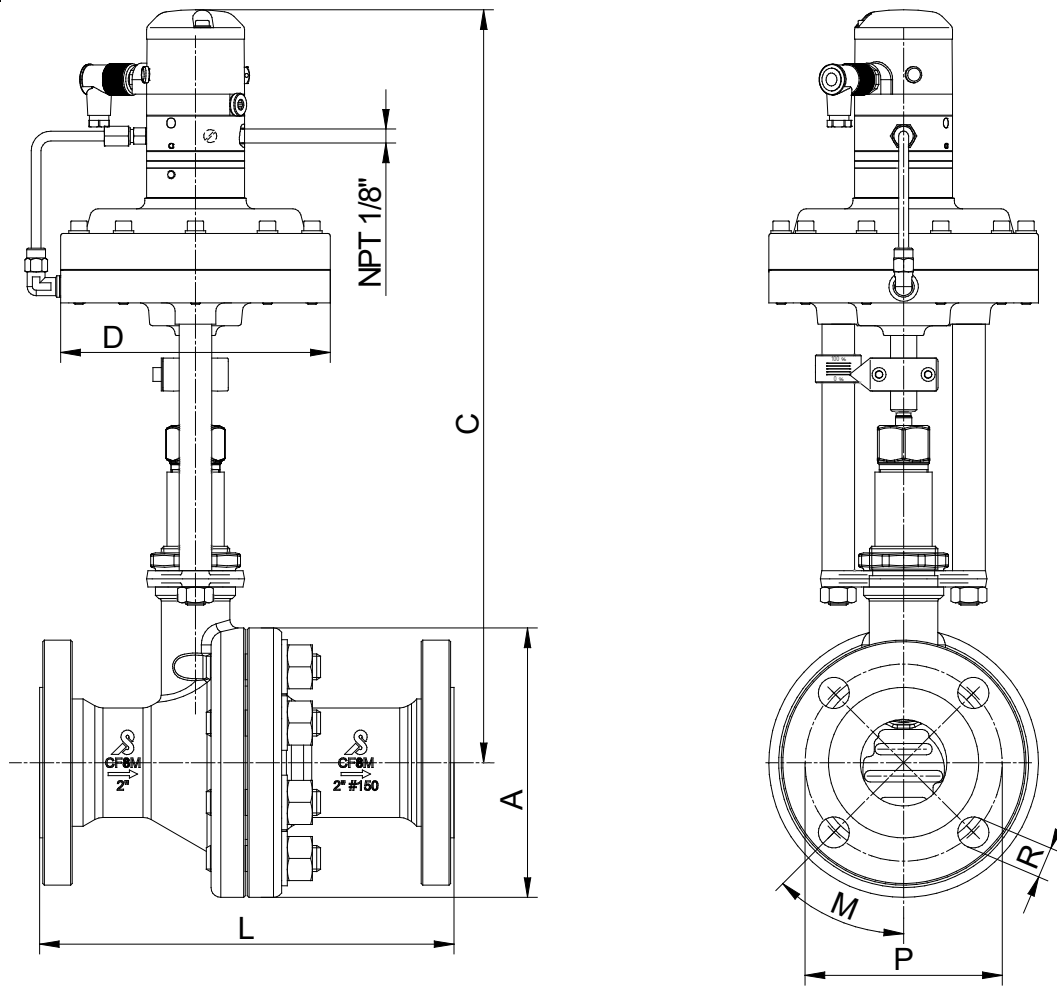
Size	ANSI 300						weight (lbs)			stroke
	P	M	numbers	L	R	D125	D250	D500		
									1/2"	
3/4"	3.25	45	4	7.64	0.75	28.7	33.5	41.7	0.24	
1"	3.5	45	4	7.76	0.75	31.7	36.6	44.8	0.24	
1 1/2"	4.5	45	4	9.25	0.87	45.6	50.5	58.6	0.24	
2"	5	22.5	8	10.51	0.75	50.5	55.3	63.5	0.31	
3"	6.63	22.5	8	12.52	0.87	86.4	91.3	99.4	0.31	
4"	7.87	22.5	8	14.49	0.87	124.6	129.4	137.6	0.33	
6"	10.63	15	12	18.62	0.87	216.9	221.8	229.9	0.33	
8"	12.99	15	13	22.36	1	352.7	357.1	366	0.33	

# Flange Control Valve 8621



with integrated i/p-positioner type 8047

## Dimensions and weights



Size	Ø A	ØC actuator size		ØD actuator size		ANSI 150							
		D125/ D250	D500	D 125	D250/D500	P	M	numbers	L	R	weight (lbs)		
											D125	D250	D500
1/2"	3.74	16.93	18.9	6.5	8.74	2.37	45	4	7.24	0.63	22	26.9	35.1
3/4"	4.53	17.13	19.09	6.5	8.74	2.75	45	4	7.24	0.63	26	30.9	39
1"	4.92	17.32	19.29	6.5	8.74	3.13	45	4	7.24	0.63	29.3	34.2	42.3
1 1/2"	6.1	17.72	19.69	6.5	8.74	3.87	45	4	8.74	0.63	39.5	44.3	52.5
2"	6.5	18.11	20.08	6.5	8.74	4.75	45	4	10	0.75	45.9	50.7	58.9
3"	8.27	18.9	20.87	6.5	8.74	6	45	4	11.73	0.75	77.4	82.2	90.4
4"	9.76	19.88	21.85	6.5	8.74	7.5	22.5	8	13.86	0.75	105.6	110.5	118.6
6"	12.6	20.47	22.44	6.5	8.74	9.5	22.5	8	17.99	0.87	175	179.9	188.1
8"	14.96	21.65	23.62	6.5	8.74	11.75	15	12	21.38	1	289.7	294.5	304.2

Size	ANSI 300						weight (lbs)			stroke
	P	M	numbers	L	R	D125	D250	D500		
1/2"	2.63	45,00	4	7.48	0.63	22.9	27.8	35.9	0.24	
3/4"	3.25	45,00	4	7.64	0.75	28.7	33.5	41.7	0.24	
1"	3.5	45,00	4	7.76	0.75	31.7	36.6	44.8	0.24	
1 1/2"	4.5	45,00	4	9.25	0.87	45.6	50.5	58.6	0.24	
2"	5	22,50	8	10.51	0.75	50.5	55.3	63.5	0.31	
3"	6.63	22,50	8	12.52	0.87	86.4	91.3	99.4	0.31	
4"	7.87	22,50	8	14.49	0.87	124.6	129.4	137.6	0.33	
6"	10.63	15,00	12	18.62	0.87	216.9	221.8	229.9	0.33	
8"	13	15,00	12	22.36	1	352.7	357.1	366	0.33	

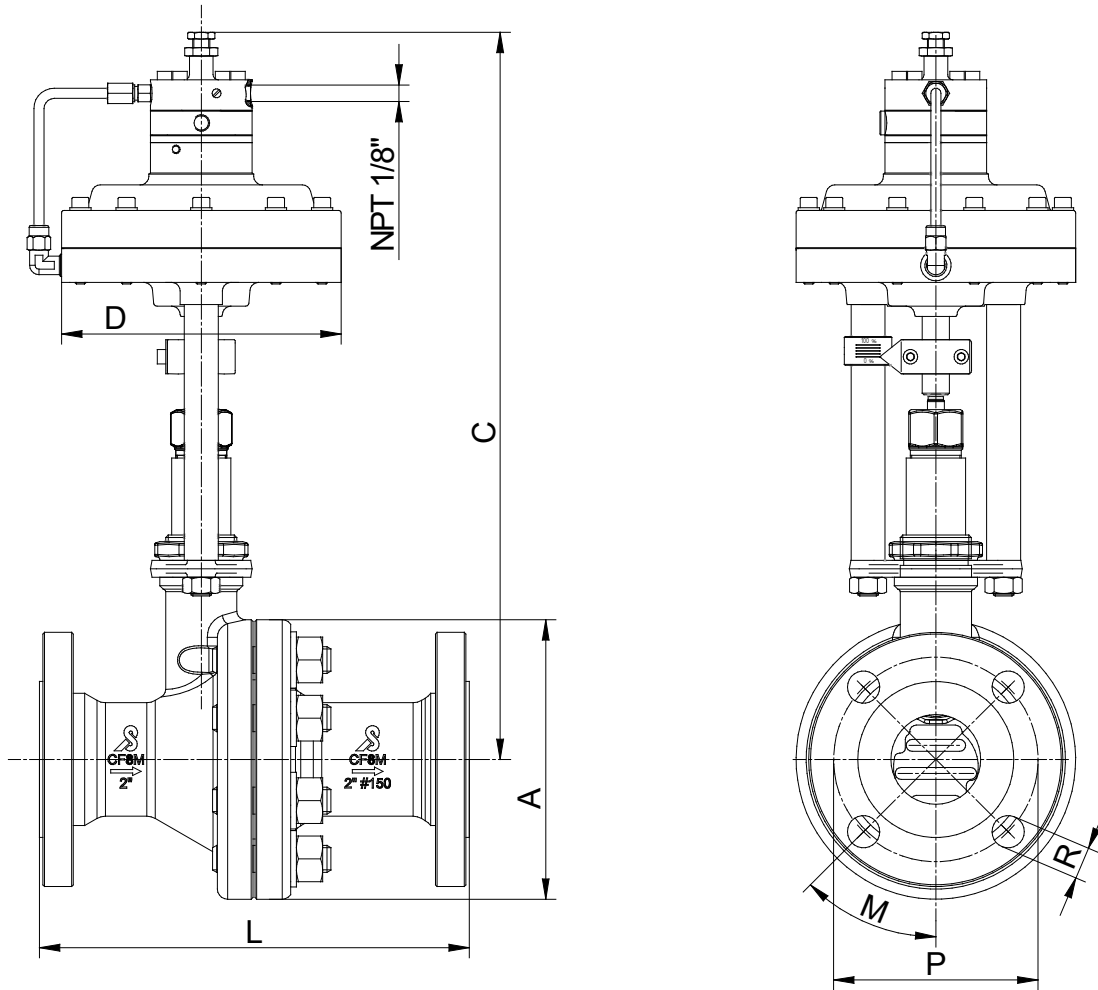


# Flange Control Valve 8621



with integrated p/p-positioner type 8047

## Dimensions and weights



Size	Ø A	ØC actuator size		ØD actuator size		ANSI 150							
		D125/ D250	D500	D 125	D250/ D500	P	M	numbers	L	R	weight (lbs)		
											D125	D250	D500
1/2"	3.74	15.75	17.72	6.5	8.74	2.37	45	4	7.24	0.63	22	26.9	35.1
3/4"	4.53	15.94	17.91	6.5	8.74	2.75	45	4	7.24	0.63	26	30.9	39
1"	4.92	16.14	18.11	6.5	8.74	3.13	45	4	7.24	0.63	29.3	34.2	42.3
1 1/2"	6.1	16.54	18.5	6.5	8.74	3.87	45	4	8.74	0.63	39.5	44.3	52.5
2"	6.5	16.93	18.9	6.5	8.74	4.75	45	4	10	0.75	45.9	50.7	58.9
3"	8.27	17.72	19.69	6.5	8.74	6	45	4	11.73	0.75	77.4	82.2	90.4
4"	9.76	18.11	20.08	6.5	8.74	7.5	22,5	8	13.86	0.75	105.6	110.5	118.6
6"	12.6	19.29	21.26	6.5	8.74	9.5	22,5	8	17.99	0.87	175	179.9	188.1
8"	14.96	21.5	22.44	6.5	8.74	11.75	15	12	21.38	1	289.7	294.5	304.2

Size	ANSI 300						weight (lbs)			stroke
	P	M	numbers	L	R	D125	D250	D500		
									1/2"	
3/4"	3.25	45	4	7.64	0.75	28.7	33.5	41.7	0.24	
1"	3.5	45	4	7.76	0.75	31.7	36.6	44.8	0.24	
1 1/2"	4.5	45	4	9.25	0.87	45.6	50.5	58.6	0.24	
2"	5	22,5	4	10.51	0.75	50.5	55.3	63.5	0.31	
3"	6.63	22,5	4	12.52	0.87	86.4	91.3	99.4	0.31	
4"	7.87	22,5	8	14.49	0.87	124.6	129.4	137.6	0.33	
6"	10.63	15	8	18.62	0.87	216.9	221.8	229.9	0.33	
8"	13	15	12	22.36	1	352.7	357.1	366	0.33	

# Flange Control Valve 8621



## Flow Coefficients - Cv-values

Ordering code	-	A	1	B	6	2	7	C	3	4	8	5	9	
Size	Charact.	100 %	63 %	40 %	25 %	20%	16 %	12 %	10 %	6,3 %	2,5 %	2 %	1 %	0,4%
1/2"	(mod.) linear	4.6	3	2	1.6	-	0.82	0.57	0.51	0.3	0.16	0.09	0.05	0.021
	eq. perc.	2	-	1.3	-	0.4	-	-	-	0.12	-	-	-	-
3/4"	(mod.) lin.	7.4	-	-	-	-	1.16	-	-	-	-	0.15	-	-
	eq. perc.	3.5	-	1.7	-	-	-	-	-	-	-	-	-	-
1"	(mod.) linear	13	7.4	4.6	-	-	1.9	-	1.08	0.72	0.3	-	0.16	0.05
	eq. perc.	5.8	-	2.8	-	1.3	-	-	-	0.41	-	-	-	-
1 1/4"	(mod.) linear	19	12	-	-	-	-	-	-	-	-	-	-	-
	eq. perc.	9.3	5.45	-	-	-	-	-	-	-	-	-	-	-
1 1/2"	(mod.) lin.	30	19	13	8.1	-	-	-	-	-	-	-	-	-
	eq. perc.	13	9.9	-	3.2	-	-	-	-	-	-	-	-	-
2"	(mod.) linear	52	32	23	14	12	-	-	-	-	-	-	-	-
	eq. perc.	22	14	-	-	-	3.5	-	-	-	-	-	-	-
2 1/2"	(mod.) linear	60	41	-	17	-	-	-	-	-	-	-	-	-
	eq. perc.	35	-	-	9.3	-	-	-	-	-	-	-	-	-
3"	(mod.) linear	107	67	46	-	-	-	-	-	-	-	-	-	-
	eq.perc.	56	41	-	-	-	-	-	-	-	-	-	-	-
4"	(mod.) linear	179	110	72	-	-	-	-	-	-	-	-	-	-
	eq.perc.	89	56	-	-	-	-	-	-	-	-	-	-	-
5"	(mod.) linear	275	-	110	-	-	-	-	-	-	-	-	-	-
	eq.perc.	135	-	-	-	-	-	-	-	-	-	-	-	-
6"	(mod.) linear	392	246	-	-	-	-	-	-	-	-	-	-	-
	eq.perc.	171	104	-	-	-	-	-	-	-	-	-	-	-
8"	(mod.) linear	650	408	-	-	-	-	-	-	-	-	-	-	-
	eq.perc.	329	-	-	-	-	-	-	-	-	-	-	-	-

Text and pictures are not binding. We reserve the right, to alter the equipment.